



# US20138 | TIGHTENING EYE SERUM

A lightweight serum with a lifting effect



©Elena Kharichkina

Immediate tightening effect

Anti-wrinkles

Moisturization



<b>A</b>	Water <b>AQUAXYL™</b> <b>SESAFLASH™</b> Benzyl Alcohol & Ethylhexylglycerin & Tocopherol	Up to 100% <b>3.00%</b> <b>10.00%</b> 1.00%
<b>B</b>	Citric acid, 30% solution	Q.S. to pH7
<b>C</b>	<b>DUB ESTOLINE®*</b> Coconut Butter <b>SEPIlift™ DPHP</b>	4.00% 4.00% 1.00%
<b>D</b>	<b>SEPIMAX™ ZEN</b> <b>SEPINOV™ EMT 10</b>	<b>0.50%</b> <b>1.00%</b>

With WESOURCE

\*Distributed in the US by SEPPIC Inc.

### White Fluid Emulsion / Packaging: Pump

Challenge test: Criteria A

pH: 6.5 / **VISCOITIES: 1M at RT:** 30,693 cps; Brookfield LV64 @ 6 rpm / **Recovery at RT (after 1M at 45°C):** 22,997 cps; Brookfield LV64 @ 6 rpm. **STABILITY:** Passed 3 months @ 45C & RT, 3 F/T cycles

**FORMULATION ADVICES: Laboratory scale - 300 g - Deflocculator**  
Combine phase A and mix well. Adjust pH to 7 with phase B. Combine phase C and heat to melt DPHP and butter. Add phase D to phase C and mix well. Add phase CD to phase AB under high shear mixer (deflocculator) to create cream gel.



Feel the immediate tightening effect of this eye serum while moisturizing and smoothing eye contour.

*Diminish signs of aging, for a youthful look!*

### SESAFLASH™ provides an immediate and perceivable tightening effect

(Glycerin and Acrylates Copolymer and VP / Polycarbamyl Polyglycol Ester and Hydrolyzed Sesame Protein PG-Propyl Methylsilanediol)

A patented molecular combination containing sesame to **instantly and visibly smooth the skin**. Rejuvenation, firmness and comfort guaranteed! (in vivo proven efficacy).

**SEPIlift™ DPHP reduces the wrinkles on cross feet area and smooth the skin overtime** (Dipalmitoyl Hydroxyproline)

Plant-derived hydroxyproline AMINOVECTOR™ that moisturizes the skin and **reduces the appearance of visible signs of aging** (effectiveness proven in vivo).

**AQUAXYL™ moisturizes the fragile eye area** (Xylitylglucoside and Anhydroxylitol and Xylitol)

Moisturizes and restructures the skin by harmonizing the hydric flow of the skin. Water reserves are instantly boosted, water circulation is improved in all skin layers and water loss is reduced.

**SEPINOV™ EMT 10 & SEPIMAX™ ZEN pre-neutralized polymers create a cream gel with a nice playtime :**

**SEPINOV™ EMT 10, the versatile polymer** (Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer):

Thickens and stabilizes a high percentage of oily phase.

**SEPIMAX™ ZEN provides rich, velvet and elegant skin feel** (Polyacrylate Crosspolymer-G): Thickener with a MAXIMUM resistance to electrolytes thanks to its high associative behavior, also able to formulate transparent aqueous gels.

**DUB ESTOLINE®\***: a comforting and protecting polymer ester (Ethylhexyl polyhydroxystearate)

A highly structured liquid polymer ester with a surprising **honey-like yet non-sticky texture**. It provides a smoothing effect with a satiny finish, and cushion without an oily sensation.

**ADDITIONAL INGREDIENTS:** Benzyl Alcohol & Ethylhexylglycerin & Tocopherol: Euxyl® K 900 (SCHÜLKE) / Cocos nucifera (coconut) oil (and) Hydrogenated coconut oil : COCONUT BUTTER (SOPHIM)

\* Data provide from OECD tests, QSAR calculations, products SDS and literature.